

**Work Order ID 50406**

October 8, 2009 11:46:03 AM



Page 1

Item ID: D2602-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: Console Side, 206 Console

Start Date: 7/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2602

Rev B

100



Waterjet

FLOW WATER JET

0.00

B 9-10-8

FLOW CNC Waterjet

Memo  
1-Cut as per Dwg D2602 \*\*\*\*\*Same Cutting File for -1 & -2 \*\*\*\*\* Dwg  
Rev: B Prog Rev: B 2-Deburr if necessary

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

B 9-10-8

Memo

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

2) 50910101

Memo

0.00

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Item ID: D2602-1

Revision ID: B

Item Name: Console Side, 206 Console

Start Date: 7/15/09 Start Qty: 6.00

Required Date: 7/15/09 Req'd Qty: 6.00

**Reference:**

Approvals: Process Plan:

Date:

QC:

Date:

Sequence ID/  
Work Center ID

130



Brake NC

Operation  
Description

NC BRAKE

**Memo**

1-Deburr if necessary 2-Form as per Dwg D2602

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Tooling:

Date:

Run Start



Stop



SPC (Y/N):

Date:

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

→ Sorkel 14

(-)

(x8)

f

150



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

m-l 09/09/15 8x

0.00



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Item ID: D2602-1

Accept



Setup

Start



Revision ID: B

Stop



Item Name: Console Side, 206 Console

Start Date: 7/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 6.00



Customer:

**Reference:**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

160



QC

Quality Control

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

*→ Start 10/15**(7)*  
*(8)**4*

170



Packaging

Packaging

Identify as per dwg & Stock Location: *6-A*

0.00

Memo

0.00

*EP 09/10/19 8*

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*09/10/19 AF**MF  
09/10/19*

# Picklist Print

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1

Work Order ID: 50406



Parent Item: D2602-1RevB



Parent Item Name: Console Side, 206 Console

Start Date: 7/15/09

Required Date: 7/15/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.040		Purchased	No			100	sf	220.2565	8.5086	11.3426		

2024-T3 .040 sheet



129-108

## Warehouse

### Location

Main Warehouse

MAT	220.2564789	
110337	6.4	
111786	39.0665789	
112291	91.9258	
112331	82.8641	

## Loc Qty

## Loc Code

112291

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>5040b</b>
<b>Description:</b> Console Side LH/RH	<b>Part Number:</b>	<b>D2602-1I-2</b>
<b>Inspection Dwg:</b> D2602 <b>Rev:</b> B		<b>Page 1 of 1</b>

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: <u>LR</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 9-10-08	Date: 07/01/08	Date:

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	
B	09.06.11	Dwg Rev updated	KJ	

